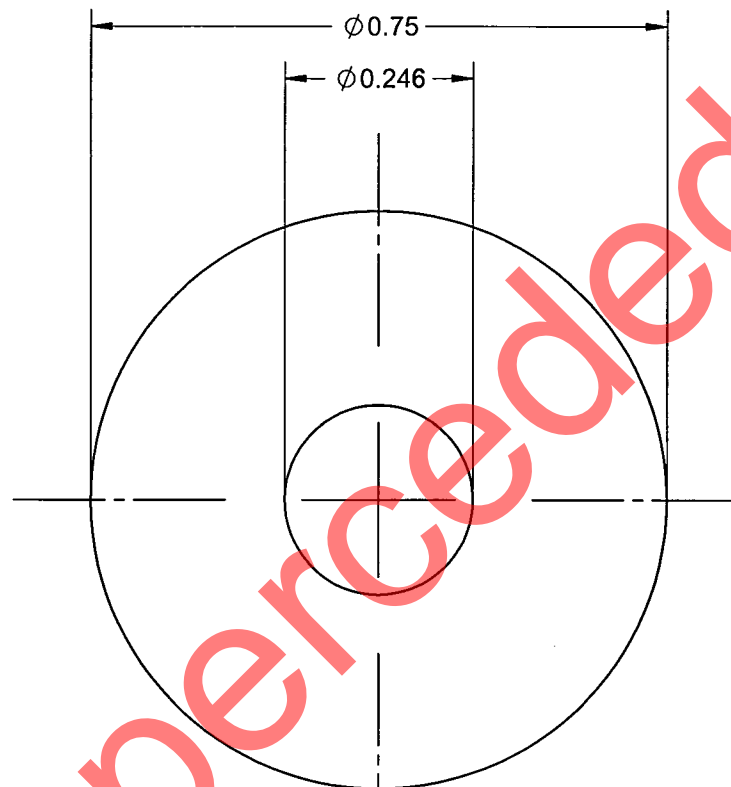
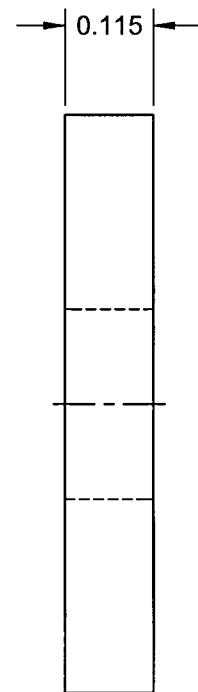


D

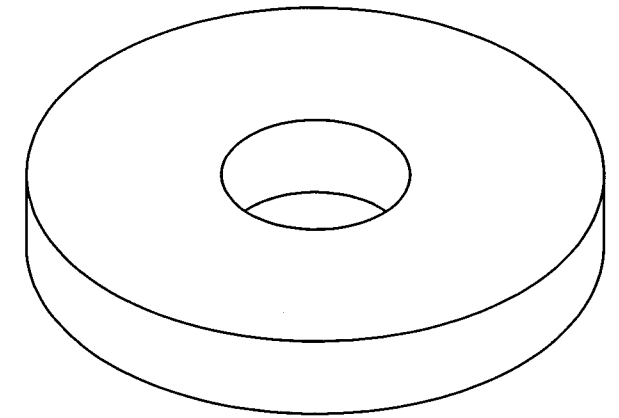
C

B

A



D5631-1 SPACER



D

C

B

A

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
OR: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR 4027
OR ASTM B209
- 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK
PRIME USING MIL-PRF-23377, PER DART QSI 005 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.004 lbs

RELEASED

2018 APR 18
ECN 18-711

APPROVED

A	NEW ISSUE		AJS	18.03.22
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DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR		
DRAWN	AJS			
CHECKED	RF	DRAWING NO. D5631	REV. A SHEET 1 OF 1	
MFG. APPR.	JFS			
APPROVED	HS	TITLE SPACER	SCALE NTS	
DE APPR.	CP			
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